

# PT64

## FLOAT & THERMOSTATIC STEAM TRAPS



### DESCRIPTION:

PT64 float and thermostatic (internal air vent) steam traps are designed for draining condensate from building heating installations. They can also be used in low pressure industrial installations.

### FEATURES:

Modulating discharge of hot condensate at close to saturation temperature. Good air venting facilitates a fast start-up.

### USE:

Saturated and superheated steam.

**SIZES:** NPS 1¼", 1½", 2

**CONNECTIONS:** Screwed (NPT/BSPT/BSP)

### LIMITING CONDITIONS:

PMA: Max. allowable pressure	225 psig
TMA: Max. allowable temperature	425 °F
PMO: Max. operating pressure	125 psig
TMO: Max. operating temperature	425 °F
Cold hydro test pressure	375 psig

### INSTALLATION:

It is important to install the trap with the label on the top and the connecting pipes horizontal. Inlet and outlet connections are marked on the housing.

For effective condensate removal, the trap should be fitted below the drain point of the system being drained.

### TRAP DISCHARGE CAPACITY IN lbs/hr

MODEL	TRAP SIZE	DIFFERENTIAL PRESSURE (psi)													
		1/4	1/2	1	2	5	10	15	20	30	40	50	75	100	125
PT64 - 15	1¼", 1½"	1050	1675	2400	3325	5000	6625	7550	-	-	-	-	-	-	-
	2"	2275	2775	3625	4625	6900	9050	10875	-	-	-	-	-	-	-
PT64 - 30	1¼", 1½"	1000	1325	1700	2250	3385	4620	5530	6000	7000	-	-	-	-	-
	2"	1300	1780	2550	3400	5180	6815	7800	8550	9990	-	-	-	-	-
PT64 - 75	1¼", 1½"	535	720	970	1300	1910	2660	3050	3400	4000	4390	4750	5420	-	-
	2"	830	1090	1480	2000	3080	4125	4725	5200	5800	6425	6850	7735	-	-
PT64-125	1¼", 1½"	380	510	675	880	1310	1700	2065	2315	2710	3035	3225	3790	4200	4480
	2"	550	670	875	1240	1975	2630	3050	3300	3830	4220	4600	5500	6120	6630

## MATERIAL:

NO.	PART	MATERIAL	QTY. (Nos.)
1.	BODY	CAST IRON	01
2.	COVER	CAST IRON	01
3.	BALL FLOAT & LEVER ASSY.	AISI 304	01
4.	BRACKET	AISI 304	01
5.	VALVE SEAT	AISI 410/420	
6.	AIR VENT	STAINLESS STEEL	01
7.	GASKET	GRAPHITE WITH SS REINFORCEMENT	01
8.	DRAIN PLUG	CARBON STEEL	01
9.	BOLT	HIGH TENSILE	06*
10.	GASKET	COPPER	01

\* 8 Nos. for 2"

## WEIGHT: (approx.)

1¼", 1½" : 15.4 lbs  
2" : 26.5 lbs

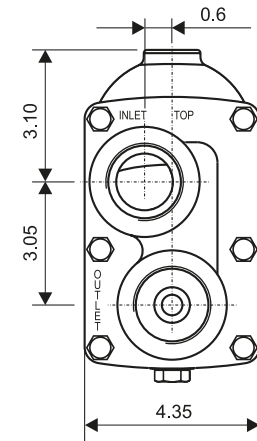
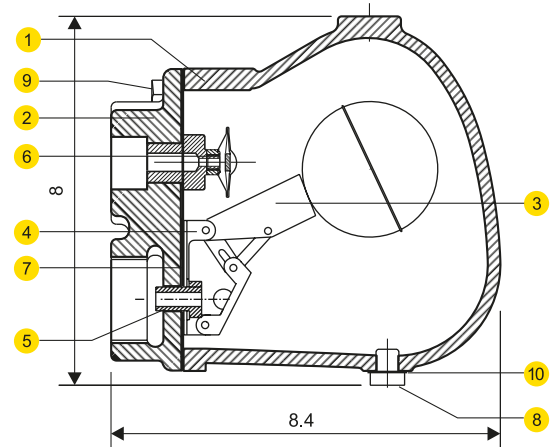
## AVAILABLE SPARES:

Valve Seat, Ball Float & Lever Assly.,  
Air Vent Assly., Gaskets

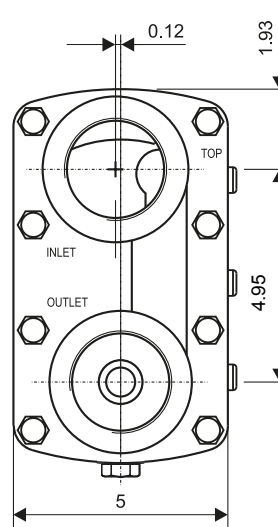
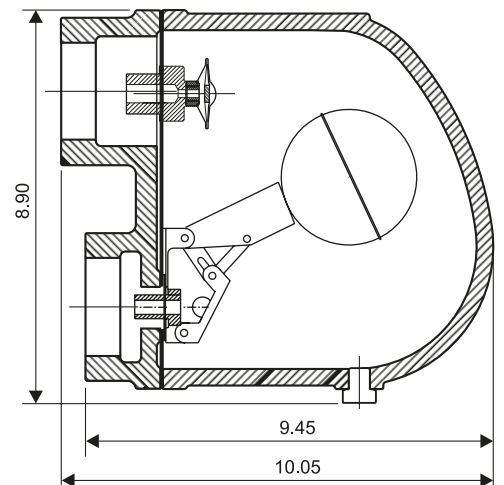
## ORDERING INFORMATION:

Refer 'How to Order' page.

PT64 1¼", 1½"



PT64 2"



DIMENSIONS - Nominal in inches